



ASSEMBLY INSTRUCTIONS FOR PLBOOT-30 and SLIDE GATE PLBOOT-90 and SLIDE GATE

1. Insert the poly boot into the bin bottom. Make sure the rectangular gate opening is aligned in the desired position. Check that the auger will clear the legs and braces of the bin, or any other obstruction. With the boot inserted into the bin bottom, drill (8) 3/8" holes, equally spaced, into the boot, through the pre-drilled holes in the bin bottom.
2. Fasten the boot to the bottom by inserting a truss head screw from the inside out, with a nylon washer and nylon nut on the outside. Tighten in a diagonal pattern only after all bolts are in place. Do not over tighten. For a complete seal, apply a bead of silicene around the top inside edge of the boot.
3. Insert the bin gate slide (metal frame) into the boot bottom opening. Ensure the slide opens in the desired direction. Fasten the frame to the boot using the 5/16" x 1 1/4" truss head screws from the inside out, with the nylon flat washer and nylon nut on the outside.
4. Insert the transfer plate and ensure it slides freely.
5. Attach the slide shield to the bin gate slide using 5/16" x 3/4" s.s. hex bolts and nuts.
6. Insert the slide gate chain through the slot in the shield. Attach the other end of the chain to the transfer plate by passing one link through the slot and clip with the cotter pin from the back side.
7. (4) 5/16" x 3/4" s.s bolts and nuts are included for attaching the auger.

