



## ASSEMBLY INSTRUCTIONS FOR SMALL AUGER BOOT ASSEMBLY PLBOOT-S

1. Remove the bolt pack from the boot and organize components.  
(20) 3/8" x 1 1/4" plated bolts  
(20) 3/8" plated flange nuts  
(20) 3/8" plated flat washers
2. Align the boot so the auger section will point in the desired direction. Check the angle that the auger will enter the boot and ensure the auger will clear the legs and braces of the bin, or any other obstruction.  
With the boot inserted into the bin bottom, drill 3/8" holes into the boot, through the pre-drilled holes in the bin bottom.
3. Fasten the boot to the bottom by inserting a bolt and flat washer from the inside out, with a flanged nut on the outside. Tighten in a diagonal pattern only after all bolts are in place. **Do not over tighten.**
4. Cut the boot at the appropriate location for 2", 4" or 6" auger size. If the auger is long or appears to be exerting pressure on the boot, it is recommended that a support be built to remove the weight from the boot.
5. Place a bead of silicone around the top inside edge of the boot for a complete seal.

